

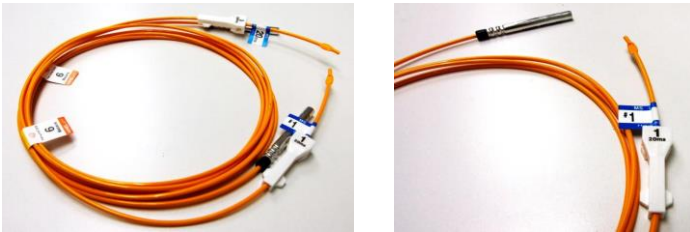
TECHNICAL DATA SHEET

HiNEL Plus[®] - MS Series

Description

HiNEL Plus[®] MS (Milli-Second) Series are non-electric detonators used in both open pit and underground mines with delay time of 25ms (Milli-second) increments. The extremely accurate and various delay time system of HiNEL Plus[®] MS Series detonators allow users to minimize blasting vibration and can improve fragmentation. The shock tube is both abrasion resistant and high-strength and transmits the signal to detonator in order to initiate. With a plastic J-hook connector providing a secure and rapid means of attaching shock tubing to the detonating cord, it is color coded and stamped with both delay number and firing time. The shock tube is crimped into the detonator shell at one end and closed by a waterproof seal at the other.

Features & Benefits



HiNEL Plus[®] MS Series detonators consist of a non-electric detonator containing a delay element, a high strength Pentaerythritol Tetranitrate (PETN) base charge, a length of yellow shock tube and a color-coded J-Hook connector(optional). Labels showing the lengths and delay times are attached on the shock tube.

HiNEL Plus[®] MS Series detonators have a base charge of grade #8 PETN to improve the reliability of the ignition of explosives. By adopting a 3 layer shock tube, rubber plug and triple crimping, HiNEL Plus[®] MS Series detonators also have enhanced tensile strength.

Usage Instructions

HiNEL Plus[®] MS Series detonators are made up of a 3 layer shock tube and have enhanced tensile strength, however moisture may become present if the tubing is split or cut in any way, and this may result in a misfire.

HiNEL Plus[®] MS Series detonators should be fully enclosed within a suitable booster or primer and never be placed inside blastholes or charging hoses directly. Excessive force should not be used when handling shock tubes connected to detonators or primers. A replacement should be used if a primer becomes stuck or non-retrievable.

If used inside blast holes, HiNEL Plus[®] MS Series detonators should be reversed primed ensuring the detonator base is pointing towards the blasthole collar.

In case of using detonating cord, HiNEL Plus[®] MS Series detonators should be attached via J-hook connector to the

detonating cord trunklines. Each J-hook connector should be clipped to the trunkline, and the cord and shock tube should be kept at right angles. Pull the end of the shock tube through its J-hook connector until the tube is straight and firm between the connection and the blasthole collar. No shock tubes should cross over or lay within 300mm of the detonating cord. Using a detonating cord with a core charge between 5.0 g/m PETN, HiNEL Plus[®] MS Series detonators can be reliably initiated.

Recommended Sleep time of HiNEL Plus[®] MS Series detonators is 2 weeks at temperatures below 40°C. Sleep time capability may be reduced at temperatures above 40°C.

Technical Data

HiNEL Plus [®] MS	
Base Charge	PETN, #8 (730mg)
Primary Charge	DDNP
Shell	Aluminum
Outer Diameter of Shell (mm)	7.5
Outer Diameter of Shock Tube (mm)	3.0
Length of Shell (mm)	From 55 to 90
Tensile Strength of Shock Tube	Nominal 45 kgf
Length of Shock Tube (m)	3.6 / 4.8 / 6.0 / 9.0 / 12.0 / 15.0 / 18.0 (Custom made possible)

Standard Delay Range

HiNEL Plus [®] MS		
No.	Delay Time (ms)	Delay Interval (ms)
# 0 (ID)	0	25
# 1	25	25
# 2	50	25
# 3	75	25
# 4	100	25
# 5	125	25
# 6	150	25
# 7	175	25
# 8	200	25
# 9	225	25
# 10	250	25
# 11	275	25
# 12	300	25
# 13	325	25
# 14	350	25
# 15	375	25
# 16	400	25
# 17	425	25
# 18	450	25
# 19	475	25
# 20	500	-

HiNEL PLUS[®] – MS Series

Revised: April 9th, 2020 (Ver 1.2))

www.hanwhacorp.co.kr/eng/explosives

TECHNICAL DATA SHEET



HiNEL Plus[®] - MS Series

Hazard classification

UN No. (Class / Division):	0360(1.1B) / 0500 (1.4S)
Proper Shipping Name	DETONATOR ASSEMBLIES, NON- ELECTRIC for blasting
EmS	F-B, S-X (1.1B / 1.4S)

30.0	1/bobbin	24	7.5	10.0
36.0	1/bobbin	24	8.5	11.0
45.0	1/bobbin	24	10.0	12.5
60.0	1/bobbin	10	8.0	10.5
80.0	1/bobbin	10	9.5	12.0

* Based on one box (UN certified)

Packaging

HiNEL Plus[®] MS Series detonators are packed in cardboard boxes. Each box contains only a single lead length and delay.

Grade UN 0360 / 1.1B (470 X 295 X 330mm)				
Length (m)	Each/Bundle	Each/Box	Net Weight (kg)	Gross Weight (kg)
3.6	10	240	7.0	8.5
4.8	10	200	7.5	9.0
6.0	10	180	8.0	9.5
7.2	10	140	7.5	9.0
9.0	5	120	8.0	9.5
12.0	5	90	7.5	9.0
15.0	5	80	9.0	10.5
18.0	5	70	8.0	9.5
21.0	5	50	7.0	8.5
24.0	4	48	7.5	9.0
30.0	4	40	7.5	9.0
30.0	1/bobbin	24	7.5	9.5
36.0	1/bobbin	24	8.5	10.5
45.0	1/bobbin	24	10.0	12.0
60.0	1/bobbin	10	8.0	10.0
80.0	1/bobbin	10	9.5	11.5

Safety

HiNEL Plus[®] MS Series detonators are designed to reduce the risk of initiation by static electricity, stray electrical currents and radio wave transmissions. As high-electrical shocks, such as lightning, may cause initiation, it is recommended that personnel evacuate to a safe distance and keep away from the blasting site whenever this hazard is present. HiNEL Plus[®] MS Series detonators should be isolated from energy sources including impact, heat or friction. HiNEL Plus[®] MS Series detonators may be used in temperatures up to 70°C.

Storage

All ignition sources, such as matches and lighters, are strictly prohibited within minimum of 8 meters radius of the detonators.

HiNEL Plus[®] MS Series detonators should be stored in a properly conditioned magazine of cool and dry atmosphere.

HiNEL Plus[®] MS Series detonators must be used within 12 months after opening the packaging. Detonators that are older than four years should not be used.

Store in a secure magazine, access to products and storage should be restricted to authorized personnel.

Delay detonators should be used in order of manufacturing date as they deteriorate with age. Use oldest stored product first.

Grade UN 0500 / 1.4S (470 X 295 X 315 mm)				
Length (m)	Each/Bundle	Each/Box	Net Weight (kg)	Gross Weight (kg)
3.6	5	100	3.0	8.0
4.8	5	100	4.0	8.5
6.0	5	90	4.0	8.0
7.2	5	90	5.0	9.0
9.0	5	90	6.5	11.0
12.0	5	70	6.0	10.0
15.0	5	60	7.0	11.0
18.0	5	50	6.0	9.5
21.0	5	50	7.0	10.5
24.0	4	40	6.0	9.5
30.0	4	32	6.0	9.5

HiNEL PLUS[®] – MS Series

Revised: April 9th, 2020 (Ver 1.2))

www.hanwhacorp.co.kr/eng/explosives

TECHNICAL DATA SHEET



HiNEL Plus[®] - MS Series

Disclaimer

The information in this Technical Data Sheet is correct as of the date issued however, subject to periodic review. Hanwha reserves the right in its sole discretion and without prior written notice to modify the product(s) and/or specifications described herein ("Product"). Hanwha disclaims any warranties with respect to Product, the safety or suitability thereof, or the results to be obtained, whether express or implied, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of Product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate Product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.

The use of Product is an intrinsically dangerous activity and must be restricted to qualified and trained users in possession of any necessary permits and licenses, and comply at all times with appropriate safety and risk prevention measures and with applicable laws.

This document and any accompanying information is not intended to constitute – and shall not be construed as – an offer or contractual commitment on Hanwha's side. For further information about Product, please contact your distributor or sales representative directly.

Please contact the following offices for any emergency or enquiry.

Head Office (Korea)

Hanwha Corporation

Hanwha Building 17th floor
86 Cheonggyecheon-ro, Jung-gu
Seoul, Korea 04541

TEL. +82 2 729 1629

FAX. +82 2 729 1850

E-mail commercial@hanwha.com

HMS INDONESIA

PT. Hanwha Mining Services Indonesia

Talavera Office Park, Suite Area, 21th Floor
JL. TB Simatupang Kav 22 Cilandak
Barat Jakarta Selatan 12430

TEL. +62 21 2782 8378

FAX. +62 21 2782 8643

E-mail hmsindonesia@hanwha.com

HMS AUSTRALIA

Hanwha Mining Services Australia Pty Ltd

Level 9, 132 Arthur Street North Sydney NSW 2060
Australia

TEL. +61 416 770 529

Emergency 1800 054 055

E-mail australia@hanwha.com

HMS LATIN AMERICA

Hanwha Mining Services Chile

Alonso de Cordova 5870, Office 707, Las Condes,
Santiago, Chile

TEL. +56 2 2993 7546

E-mail hmschile@hanwha.com

HMS USA

Hanwha Mining Services USA

420 East South Temple Suite 260, Salt lake City
UTAH 84111, USA

TEL. +1 801 336 1553, 1602

FAX. +1 801 384 0567

E-mail leehw@hanwha.com

SOUTH AFRICA

Hanwha Corporation Johannesburg

Cedar Office estate Block 1, Unit 1A
Corner Stinkwood Cl & Cedar Rd broad acres
2021, Johannesburg, South Africa

TEL. +27 11 317 7300

FAX. +27 11 465 0499

E-mail yhlee@hanwha.com

HiNEL PLUS[®] – MS Series

Revised: April 9th, 2020 (Ver 1.2))

www.hanwhacorp.co.kr/eng/explosives